

GENI-16 Board H/W Manual

2009.11

Rev. 1.1

(Preliminary)

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Manual Revision History

- 2008년 7월 - 초판 작성
- 2009년 11월 - 결선 도면 추가

I. 제품개요

GENI (GENeral IO board for PMAC family, P/N:9109-00-000-x)는 16/16 IO Opto-isolation 보드입니다. PMAC 보드의 IO port 사용시에 외부 IO에 공급되는 전원(24VDC)을 PMAC 메인보드의 다른 전원과 분리하는 기능을 합니다.

외부 입력측은 GND (24V전원의) Common으로 구성되어야 하며, 출력은 +24V Common으로 구성되어야 합니다. 출력포트는 ULN2803(Darlington TR module)을 사용하여 각 출력접점별로 100mA의 부하를 직접 연결할 수 있습니다.

{주의마크}

특정 모델의 PMAC 출력포트를 사용하는 경우 전원투입시 (하드웨어적인)출력의 초기값이 1로 설정됩니다. PMAC PLC 프로그램에서 이들을 0으로 설정하는 Routine을 작성해 주십시오. 이러한 경우를 위해서 GENI 보드의 출력은 전원투입후 약 2초 경과후부터 정상 동작합니다.

적용 가능 PMAC model 및 IO Port

1. (Turbo) PMAC1 전체 모델 (ISA, PCI 포함) :

JOPTO 포트 : 8/8 IO

JTHW 포트 : 8/8 IO

(JTHW를 사용하는 기존의 약세서리(ACC-34 ACC-8D Opt.9..)를 사용하는 경우 이 포트는 GENI보드와 사용할 수 없습니다.)

2. (Turbo) PMAC2 전모델 (PMAC2A PC/104) 포함

JIO (32점 IO) : 입출력 각 16 Point로 설정하여 사용합니다.

JTHW 포트 : 8/8 IO

(JTHW를 사용하는 기존의 약세서리(ACC-34 ACC-8D Opt.9..)를 사용하는 경우 이 포트는 GENI보드와 사용할 수 없습니다.)

3.UMAC : ACC-5E의 JIO 포트 (입출력 각 16 Point로 설정하여 사용합니다.)

전기적 사양

전원 100mA@ 5VDC (on-board Only)

500mA Max @24VDC (on-board Only)

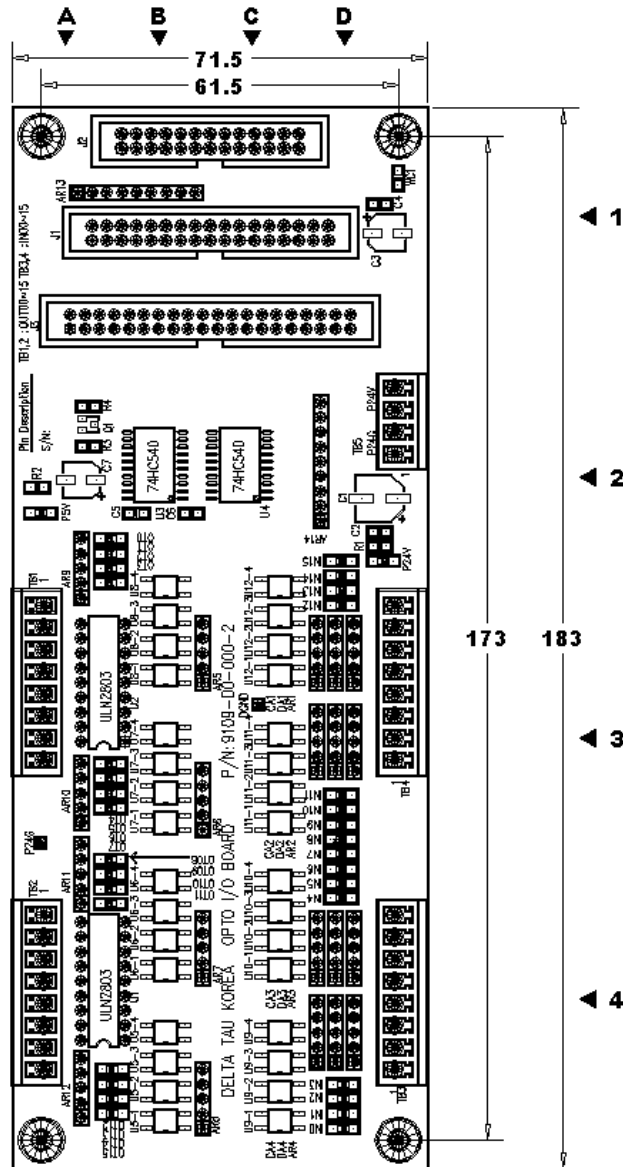
온도 Operating : 0 ~ 60°C

Storage : -12°C ~ 80°C

습도 10% ~ 95%, non-condensing

II. GENI 구성

보드 Dimension



콘넥터 / 터미널 블록 구성

J1 (34 Pin IDC Header)

PMAC 메인보드의 JOPTO 포트와 연결됩니다. PMAC2A PC/104를 제외한 PMAC2 보드 사용시에는 이 포트를 사용하지 않습니다.

J2 (26 Pin IDC Header)

PMAC 메인보드의 JTHW 포트와 연결됩니다. ACC-8D Opt.4/Opt.9, ACC-34계열 IO보드등과 같이 JTHW 포트를 사용하는 악세서리를 사용하는 경우는 이 포트를 사용할 수 없습니다.

J3 (40 Pin IDC Header)

PMAC2 계열의 JIO 포트와 연결되는 콘넥터입니다. JIO포트는 32점 IO로 구성되며 소프트웨어 설정으로 Byte 단위로 입출력을 지정합니다. GENI 보드와 사용시에는 IO0~IO15 (16점) 를 입력, IO16~IO31(16점)을 출력으로 지정하여 사용해야 합니다. 다른 구성이 필요한 경우는 당사로 문의바랍니다.

TB5 (4 Pin 터미널 블록) : +24VDC 전원 공급 단자

입출력 장치에 공급되는 +24V 전원을 공급합니다. 입출력측에 연결된 부하의 소비전류를 계산하여 충분한 전원을 사용해 주십시오.

TB1 (8 Pin 터미널 블록) : Output 0 ~ Output 7

JTHW 출력기능 및 JIO의 bit 16~23 에 연결된 포트입니다. 출력 0~7번을 연결합니다.

TB2 (8 Pin 터미널 블록) : Output 8 ~ Output 15

JOPTO 출력기능 및 JIO의 bit 24~31 에 연결된 포트입니다. 출력 8~16번을 연결합니다.

TB3 (8 Pin 터미널 블록) : Input 0 ~ Input 7

JTHW 입력포트 및 JIO의 bit 0~7 에 연결된 포트입니다. 입력 0~7번을 연결합니다.

TB4 (8 Pin 터미널 블록) : Input 8 ~ Input15

JOPTO 입력포트 및 JIO의 bit 8~15 에 연결된 포트입니다. 입력 8~15번을 연결합니다.

터미널블록 / 콘넥터 신호 세부 설명
TB 5

Pin	Symbol	Function	Description	Note
1	GND	Input		
2	GND	Input		
3	+24V	Input		
4	+24V	Input		

TB 1

Pin	Symbol	Function	Description	Note
1	OUT0	Output Bit 0		JTHW Output Port JIO Bit 16 ~ 23
2	OUT1	Output Bit 1		
3	OUT2	Output Bit 2		
4	OUT3	Output Bit 3		
5	OUT4	Output Bit 4		
6	OUT5	Output Bit 5		
7	OUT6	Output Bit 6		
8	OUT7	Output Bit 7		

TB 2

Pin	Symbol	Function	Description	Note
1	OUT8	Output Bit 8		JOPTO Output Port JIO Bit 24 ~ 31
2	OUT9	Output Bit 9		
3	OUT10	Output Bit 10		
4	OUT11	Output Bit 11		
5	OUT12	Output Bit 12		
6	OUT13	Output Bit 13		
7	OUT14	Output Bit 14		
8	OUT15	Output Bit 15		

TB 3

Pin	Symbol	Function	Description	Note
1	IN0	Input Bit 0		JTHW Input Port JIO Bit 0 ~ 7
2	IN1	Input Bit 1		
3	IN2	Input Bit 2		
4	IN3	Input Bit 3		
5	IN4	Input Bit 4		
6	IN5	Input Bit 5		
7	IN6	Input Bit 6		
8	IN7	Input Bit 7		

TB 4

Pin	Symbol	Function	Description	Note
1	IN8	Input Bit 8		JOPTO Input Port JIO Bit 8 ~ 15
2	IN9	Input Bit 9		
3	IN10	Input Bit 10		
4	IN11	Input Bit 11		
5	IN12	Input Bit 12		
6	IN13	Input Bit 13		
7	IN14	Input Bit 14		
8	IN15	Input Bit 15		

III. SOFTWARE SETUP

PMAC2A PC/104

1) JOPTO

ACC-1P with jumper E6 on position 1-2

M0->Y:\$C080,0 ; Digital Output M00

M1->Y:\$C080,1 ; Digital Output M01

M2->Y:\$C080,2 ; Digital Output M02

M3->Y:\$C080,3 ; Digital Output M03

M4->Y:\$C080,4 ; Digital Output M04

M5->Y:\$C080,5 ; Digital Output M05

M6->Y:\$C080,6 ; Digital Output M06

M7->Y:\$C080,7 ; Digital Output M07

M8->Y:\$C080,8 ; Digital Input MI0

M9->Y:\$C080,9 ; Digital Input MI1

M10->Y:\$C080,10 ; Digital Input MI2

M11->Y:\$C080,11 ; Digital Input MI3

M12->Y:\$C080,12 ; Digital Input MI4

M13->Y:\$C080,13 ; Digital Input MI5

M14->Y:\$C080,14 ; Digital Input MI6

M15->Y:\$C080,15 ; Digital Input MI7

M32->X:\$C080,0,8 ; Direction Control (1=output, 0 = input)

M34->X:\$C080,8,8 ; Direction Control (1=output, 0 = input)

M40->X:\$C084,0,24 ; Inversion control (0 = 0V, 1 = 5V)

M42->Y:\$C084,0,24 ; J7 port data type control (1 = I/O)

;In order to properly setup the digital outputs an initialization PLC must be written scanning through once ;on power-up/reset, then disabling itself:

OPEN PLC1 CLEAR

M32=\$FF ;BITS 0-8 are assigned as output

M34=\$0 ;BITS 9-16 are assigned as input

M40=\$FF00 ;Define inputs and outputs voltages

M42=\$FFFF ;All lines are I/O type

DIS PLC1 ;Disable PLC1 (scanning through once on power-up/reset)

CLOSE

; Note After loading this program you must set I5=2 or 3 and ENABLE PLC 1.

**ACC-2P with jumper E5 in position 2-3**

M0->Y:\$C0C0,0 ; Digital Output M00

M1->Y:\$C0C0,1 ; Digital Output M01

M2->Y:\$C0C0,2 ; Digital Output M02

M3->Y:\$C0C0,3 ; Digital Output M03

M4->Y:\$C0C0,4 ; Digital Output M04

M5->Y:\$C0C0,5 ; Digital Output M05

M6->Y:\$C0C0,6 ; Digital Output M06

M7->Y:\$C0C0,7 ; Digital Output M07

M8->Y:\$C0C0,8 ; Digital Input MI0

M9->Y:\$C0C0,9 ; Digital Input MI1

M10->Y:\$C0C0,10 ; Digital Input MI2

M11->Y:\$C0C0,11 ; Digital Input MI3

M12->Y:\$C0C0,12 ; Digital Input MI4

M13->Y:\$C0C0,13 ; Digital Input MI5

M14->Y:\$C0C0,14 ; Digital Input MI6

M15->Y:\$C0C0,15 ; Digital Input MI7

M32->X:\$C0C0,0,8 ; Direction Control (1=output, 0 = input)

M34->X:\$C0C0,8,8 ; Direction Control (1=output, 0 = input)

M40->X:\$C0C4,0,24 ; Inversion control (0 = 0V, 1 = 5V)

M42->Y:\$C0C4,0,24 ; I/O port data type control (1 = I/O)

;In order to properly setup the digital outputs an initialization PLC must be written scanning through once

;on power-up/reset, then disabling itself:

OPEN PLC1 CLEAR

M32=\$FF ;BITS 0-8 are assigned as output

M34=\$0 ;BITS 9-16 are assigned as input

M40=\$FFFF ;Define inputs and outputs voltages

M42=\$FFFF ;All lines are I/O type

DIS PLC1 ;Disable PLC1 (scanning through once on power-up/reset)

CLOSE

;**Note** After loading this program you must set I5=2 or 3 and ENABLE PLC 1

2) JTHW**ACC-1P with Jumper E6 in Position 1-2**

M40->Y:\$C082,8,1 ; SEL0 Output

M41->Y:\$C082,9,1 ; SEL1 Output

M42->Y:\$C082,10,1 ; SEL2 Output

M43->Y:\$C082,11,1 ; SEL3 Output

M44->Y:\$C082,12,1 ; SEL4 Output

M45->Y:\$C082,13,1 ; SEL5 Output

M46->Y:\$C082,14,1 ; SEL6 Output



M47->Y:\$C082,15,1 ; SEL7 Output
M48->Y:\$C082,8,8,U ; SEL0-7 Outputs treated as a byte
M50->Y:\$C082,0,1 ; DAT0 Input
M51->Y:\$C082,1,1 ; DAT1 Input
M52->Y:\$C082,2,1 ; DAT2 Input
M53->Y:\$C082,3,1 ; DAT3 Input
M54->Y:\$C082,4,1 ; DAT4 Input
M55->Y:\$C082,5,1 ; DAT5 Input
M56->Y:\$C082,6,1 ; DAT6 Input
M57->Y:\$C082,7,1 ; DAT7 Input
M58->Y:\$C082,0,8,U ; DAT0-7 Inputs treated as a byte

ACC-2P with Jumper E5 in Position 2-3

M40->Y:\$C0C2,8,1 ; SEL0 I/O Line
M41->Y:\$C0C2,9,1 ; SEL1 I/O Line
M42->Y:\$C0C2,10,1 ; SEL2 I/O Line
M43->Y:\$C0C2,11,1 ; SEL3 I/O Line
M44->Y:\$C0C2,12,1 ; SEL4 I/O Line
M45->Y:\$C0C2,13,1 ; SEL5 I/O Line
M46->Y:\$C0C2,14,1 ; SEL6 I/O Line
M47->Y:\$C0C2,15,1 ; SEL7 I/O Line
M48->Y:\$C0C2,8,8,U ; SEL0-7 I/O Lines treated as a byte
M50->Y:\$C0C2,0,1 ; DAT0 I/O Line
M51->Y:\$C0C2,1,1 ; DAT1 I/O Line
M52->Y:\$C0C2,2,1 ; DAT2 I/O Line
M53->Y:\$C0C2,3,1 ; DAT3 I/O Line
M54->Y:\$C0C2,4,1 ; DAT4 I/O Line
M55->Y:\$C0C2,5,1 ; DAT5 I/O Line
M56->Y:\$C0C2,6,1 ; DAT6 I/O Line
M57->Y:\$C0C2,7,1 ; DAT7 I/O Line
M58->Y:\$C0C2,0,8,U ; DAT0-7 I/O Lines treated as a byte

PMAC1 Type (ISA, PCI) : Universal Lite, PC (Mini-PMAC은 별도)**1) JOPTO**

M1->Y:\$FFC2,8,1 ; Machine Output 1
M2->Y:\$FFC2,9,1 ; Machine Output 2
M3->Y:\$FFC2,10,1 ; Machine Output 3
M4->Y:\$FFC2,11,1 ; Machine Output 4
M5->Y:\$FFC2,12,1 ; Machine Output 5
M6->Y:\$FFC2,13,1 ; Machine Output 6
M7->Y:\$FFC2,14,1 ; Machine Output 7
M8->Y:\$FFC2,15,1 ; Machine Output 8
M9->Y:\$FFC2,8,8,U ; Machine Outputs 1-8 treated as byte
M11->Y:\$FFC2,0,1 ; Machine Input 1
M12->Y:\$FFC2,1,1 ; Machine Input 2
M13->Y:\$FFC2,2,1 ; Machine Input 3
M14->Y:\$FFC2,3,1 ; Machine Input 4
M15->Y:\$FFC2,4,1 ; Machine Input 5
M16->Y:\$FFC2,5,1 ; Machine Input 6
M17->Y:\$FFC2,6,1 ; Machine Input 7
M18->Y:\$FFC2,7,1 ; Machine Input 8
M19->Y:\$FFC2,0,8,U ; Machine Inputs 1-8 treated as byte

2)JTHW

M40->Y:\$FFC1,8,1 ; SEL0 Output
M41->Y:\$FFC1,9,1 ; SEL1 Output
M42->Y:\$FFC1,10,1 ; SEL2 Output
M43->Y:\$FFC1,11,1 ; SEL3 Output
M44->Y:\$FFC1,12,1 ; SEL4 Output
M45->Y:\$FFC1,13,1 ; SEL5 Output
M46->Y:\$FFC1,14,1 ; SEL6 Output
M47->Y:\$FFC1,15,1 ; SEL7 Output
M48->Y:\$FFC1,8,8,U ; SEL0-7 Outputs treated as a byte
M50->Y:\$FFC1,0,1 ; DAT0 Input
M51->Y:\$FFC1,1,1 ; DAT1 Input
M52->Y:\$FFC1,2,1 ; DAT2 Input
M53->Y:\$FFC1,3,1 ; DAT3 Input
M54->Y:\$FFC1,4,1 ; DAT4 Input
M55->Y:\$FFC1,5,1 ; DAT5 Input
M56->Y:\$FFC1,6,1 ; DAT6 Input
M57->Y:\$FFC1,7,1 ; DAT7 Input
M58->Y:\$FFC1,0,8,U ; DAT0-7 Inputs treated as a byte

Turbo PMAC1 PC

1)JOPTO

M1->Y:\$078802,8,1 ; Machine Output 1
M2->Y:\$078802,9,1 ; Machine Output 2
M3->Y:\$078802,10,1 ; Machine Output 3
M4->Y:\$078802,11,1 ; Machine Output 4
M5->Y:\$078802,12,1 ; Machine Output 5
M6->Y:\$078802,13,1 ; Machine Output 6
M7->Y:\$078802,14,1 ; Machine Output 7
M8->Y:\$078802,15,1 ; Machine Output 8
M9->Y:\$078802,8,8,U ; Machine Outputs 1-8 treated as byte
M11->Y:\$078802,0,1 ; Machine Input 1
M12->Y:\$078802,1,1 ; Machine Input 2
M13->Y:\$078802,2,1 ; Machine Input 3
M14->Y:\$078802,3,1 ; Machine Input 4
M15->Y:\$078802,4,1 ; Machine Input 5
M16->Y:\$078802,5,1 ; Machine Input 6
M17->Y:\$078802,6,1 ; Machine Input 7
M18->Y:\$078802,7,1 ; Machine Input 8
M19->Y:\$078802,0,8,U ; Machine Inputs 1-8 treated as byte

2)JTHW

M40->Y:\$078801,8,1 ; SEL0 Output
M41->Y:\$078801,9,1 ; SEL1 Output
M42->Y:\$078801,10,1 ; SEL2 Output
M43->Y:\$078801,11,1 ; SEL3 Output
M44->Y:\$078801,12,1 ; SEL4 Output
M45->Y:\$078801,13,1 ; SEL5 Output
M46->Y:\$078801,14,1 ; SEL6 Output
M47->Y:\$078801,15,1 ; SEL7 Output
M48->Y:\$078801,8,8,U ; SEL0-7 Outputs treated as a byte
M50->Y:\$078801,0,1 ; DAT0 Input
M51->Y:\$078801,1,1 ; DAT1 Input
M52->Y:\$078801,2,1 ; DAT2 Input
M53->Y:\$078801,3,1 ; DAT3 Input
M54->Y:\$078801,4,1 ; DAT4 Input
M55->Y:\$078801,5,1 ; DAT5 Input
M56->Y:\$078801,6,1 ; DAT6 Input
M57->Y:\$078801,7,1 ; DAT7 Input
M58->Y:\$078801,0,8,U ; DAT0-7 Inputs treated as a byte

PMAC2 Type (ISA, PCI) : Lite, PC

1) JIO

M0->Y:\$C080,0 ; I/O00 Data Line; J3 Pin 1
M1->Y:\$C080,1 ; I/O01 Data Line; J3 Pin 2
M2->Y:\$C080,2 ; I/O02 Data Line; J3 Pin 3
M3->Y:\$C080,3 ; I/O03 Data Line; J3 Pin 4
M4->Y:\$C080,4 ; I/O04 Data Line; J3 Pin 5
M5->Y:\$C080,5 ; I/O05 Data Line; J3 Pin 6
M6->Y:\$C080,6 ; I/O06 Data Line; J3 Pin 7
M7->Y:\$C080,7 ; I/O07 Data Line; J3 Pin 8
M8->Y:\$C080,8 ; I/O08 Data Line; J3 Pin 9
M9->Y:\$C080,9 ; I/O09 Data Line; J3 Pin 10
M10->Y:\$C080,10 ; I/O10 Data Line; J3 Pin 11
M11->Y:\$C080,11 ; I/O11 Data Line; J3 Pin 12
M12->Y:\$C080,12 ; I/O12 Data Line; J3 Pin 13
M13->Y:\$C080,13 ; I/O13 Data Line; J3 Pin 14
M14->Y:\$C080,14 ; I/O14 Data Line; J3 Pin 15
M15->Y:\$C080,15 ; I/O15 Data Line; J3 Pin 16
M16->Y:\$C080,16 ; I/O16 Data Line; J3 Pin 17
M17->Y:\$C080,17 ; I/O17 Data Line; J3 Pin 18
M18->Y:\$C080,18 ; I/O18 Data Line; J3 Pin 19
M19->Y:\$C080,19 ; I/O19 Data Line; J3 Pin 20
M20->Y:\$C080,20 ; I/O20 Data Line; J3 Pin 21
M21->Y:\$C080,21 ; I/O21 Data Line; J3 Pin 22
M22->Y:\$C080,22 ; I/O22 Data Line; J3 Pin 23
M23->Y:\$C080,23 ; I/O23 Data Line; J3 Pin 24
M24->Y:\$C081,0 ; I/O24 Data Line; J3 Pin 25
M25->Y:\$C081,1 ; I/O25 Data Line; J3 Pin 26
M26->Y:\$C081,2 ; I/O26 Data Line; J3 Pin 27
M27->Y:\$C081,3 ; I/O27 Data Line; J3 Pin 28
M28->Y:\$C081,4 ; I/O28 Data Line; J3 Pin 29
M29->Y:\$C081,5 ; I/O29 Data Line; J3 Pin 30
M30->Y:\$C081,6 ; I/O30 Data Line; J3 Pin 31
M31->Y:\$C081,7 ; I/O31 Data Line; J3 Pin 32
M32->X:\$C080,0,8 ; Direction control for I/O00 to I/O07
M33->Y:\$E800,0 ; Buffer direction control for I/O00 to I/O07
M34->X:\$C080,8,8 ; Direction control for I/O08 to I/O15
M35->Y:\$E800,1 ; Buffer direction control for I/O08 to I/O15
M36->X:\$C080,16,8 ; Direction control for I/O16 to I/O23
M37->Y:\$E800,2 ; Buffer direction control for I/O16 to I/O23
M38->X:\$C081,0,8 ; Direction control for I/O24 to I/O31
M39->Y:\$E800,3 ; Buffer direction control for I/O24 to I/O31

2) JTHW

M40->Y:\$C082,8 ; SEL0 Line; J2 Pin 4
M41->Y:\$C082,9 ; SEL1 Line; J2 Pin 6
M42->Y:\$C082,10 ; SEL2 Line; J2 Pin 8
M43->Y:\$C082,11 ; SEL3 Line; J2 Pin 10
M44->Y:\$C082,12 ; SEL4 Line; J2 Pin 12
M45->Y:\$C082,13 ; SEL5 Line; J2 Pin 14
M46->Y:\$C082,14 ; SEL6 Line; J2 Pin 16
M47->Y:\$C082,15 ; SEL7 Line; J2 Pin 18
M48->Y:\$C082,8,8,U ; SEL0-7 Lines treated as a byte
M50->Y:\$C082,0 ; DAT0 Line; J2 Pin 3
M51->Y:\$C082,1 ; DAT1 Line; J2 Pin 5
M52->Y:\$C082,2 ; DAT2 Line; J2 Pin 7
M53->Y:\$C082,3 ; DAT3 Line; J2 Pin 9
M54->Y:\$C082,4 ; DAT4 Line; J2 Pin 11
M55->Y:\$C082,5 ; DAT5 Line; J2 Pin 13
M56->Y:\$C082,6 ; DAT6 Line; J2 Pin 15
M57->Y:\$C082,7 ; DAT7 Line; J2 Pin 17
M58->Y:\$C082,0,8,U ; DAT0-7 Lines treated as a byte
M60->X:\$C082,0,8 ; Direction control for DAT0 to DAT7
M61->Y:\$E800,4 ; Buffer direction control for DAT0 to DAT7, PCbus
;M61->Y:\$E802,0 ; Buffer direction control for DAT0 to DAT7,, VMEbus
M62->X:\$C080,8,8 ; Direction control for SEL0 to SEL7
M63->Y:\$E800,5 ; Buffer direction control for SEL0 to SEL7, PCbus
;M63->Y:\$E802,1 ; Buffer direction control for SEL0 to SEL7,, VMEbus

Turbo PMAC2 PC

1) JIO

M0->Y:\$078400,0 ; I/O00 Data Line; J3 Pin 1
M1->Y:\$078400,1 ; I/O01 Data Line; J3 Pin 2
M2->Y:\$078400,2 ; I/O02 Data Line; J3 Pin 3
M3->Y:\$078400,3 ; I/O03 Data Line; J3 Pin 4
M4->Y:\$078400,4 ; I/O04 Data Line; J3 Pin 5
M5->Y:\$078400,5 ; I/O05 Data Line; J3 Pin 6
M6->Y:\$078400,6 ; I/O06 Data Line; J3 Pin 7
M7->Y:\$078400,7 ; I/O07 Data Line; J3 Pin 8
M8->Y:\$078400,8 ; I/O08 Data Line; J3 Pin 9
M9->Y:\$078400,9 ; I/O09 Data Line; J3 Pin 10
M10->Y:\$078400,10 ; I/O10 Data Line; J3 Pin 11
M11->Y:\$078400,11 ; I/O11 Data Line; J3 Pin 12
M12->Y:\$078400,12 ; I/O12 Data Line; J3 Pin 13
M13->Y:\$078400,13 ; I/O13 Data Line; J3 Pin 14
M14->Y:\$078400,14 ; I/O14 Data Line; J3 Pin 15
M15->Y:\$078400,15 ; I/O15 Data Line; J3 Pin 16
M16->Y:\$078400,16 ; I/O16 Data Line; J3 Pin 17
M17->Y:\$078400,17 ; I/O17 Data Line; J3 Pin 18
M18->Y:\$078400,18 ; I/O18 Data Line; J3 Pin 19
M19->Y:\$078400,19 ; I/O19 Data Line; J3 Pin 20
M20->Y:\$078400,20 ; I/O20 Data Line; J3 Pin 21
M21->Y:\$078400,21 ; I/O21 Data Line; J3 Pin 22
M22->Y:\$078400,22 ; I/O22 Data Line; J3 Pin 23
M23->Y:\$078400,23 ; I/O23 Data Line; J3 Pin 24
M24->Y:\$078401,0 ; I/O24 Data Line; J3 Pin 25
M25->Y:\$078401,1 ; I/O25 Data Line; J3 Pin 26
M26->Y:\$078401,2 ; I/O26 Data Line; J3 Pin 27
M27->Y:\$078401,3 ; I/O27 Data Line; J3 Pin 28
M28->Y:\$078401,4 ; I/O28 Data Line; J3 Pin 29
M29->Y:\$078401,5 ; I/O29 Data Line; J3 Pin 30
M30->Y:\$078401,6 ; I/O30 Data Line; J3 Pin 31
M31->Y:\$078401,7 ; I/O31 Data Line; J3 Pin 32
M32->X:\$078400,0,8 ; Direction control for I/O00 to I/O07
M33->Y:\$070800,0 ; Buffer direction control for I/O00 to I/O07
M34->X:\$078400,8,8 ; Direction control for I/O08 to I/O15
M35->Y:\$070800,1 ; Buffer direction control for I/O08 to I/O15
M36->X:\$078400,16,8 ; Direction control for I/O16 to I/O23
M37->Y:\$070800,2 ; Buffer direction control for I/O16 to I/O23
M38->X:\$078401,0,8 ; Direction control for I/O24 to I/O31
M39->Y:\$070800,3 ; Buffer direction control for I/O24 to I/O31



2) JTHW

M40->Y:\$078402,8 ; SEL0 Line; J2 Pin 4
M41->Y:\$078402,9 ; SEL1 Line; J2 Pin 6
M42->Y:\$078402,10 ; SEL2 Line; J2 Pin 8
M43->Y:\$078402,11 ; SEL3 Line; J2 Pin 10
M44->Y:\$078402,12 ; SEL4 Line; J2 Pin 12
M45->Y:\$078402,13 ; SEL5 Line; J2 Pin 14
M46->Y:\$078402,14 ; SEL6 Line; J2 Pin 16
M47->Y:\$078402,15 ; SEL7 Line; J2 Pin 18
M48->Y:\$078402,8,8,U ; SEL0-7 Lines treated as a byte
M50->Y:\$078402,0 ; DAT0 Line; J2 Pin 3
M51->Y:\$078402,1 ; DAT1 Line; J2 Pin 5
M52->Y:\$078402,2 ; DAT2 Line; J2 Pin 7
M53->Y:\$078402,3 ; DAT3 Line; J2 Pin 9
M54->Y:\$078402,4 ; DAT4 Line; J2 Pin 11
M55->Y:\$078402,5 ; DAT5 Line; J2 Pin 13
M56->Y:\$078402,6 ; DAT6 Line; J2 Pin 15
M57->Y:\$078402,7 ; DAT7 Line; J2 Pin 17
M58->Y:\$078402,0,8,U ; DAT0-7 Lines treated as a byte
M60->X:\$078402,0,8 ; Direction control for DAT0 to DAT7
M61->Y:\$070800,4 ; Buffer direction control for DAT0 to DAT7, PCbus
;M61->Y:\$070802,0 ; Buffer direction control for DAT0 to DAT7, VMEbus
M62->X:\$078400,8,8 ; Direction control for SEL0 to SEL7
M63->Y:\$070800,5 ; Buffer direction control for SEL0 to SEL7, PCbus
;M63->Y:\$070802,1 ; Buffer direction control for SEL0 to SEL7, VMEbus

Mini-PMAC1 (ISA, PCI)

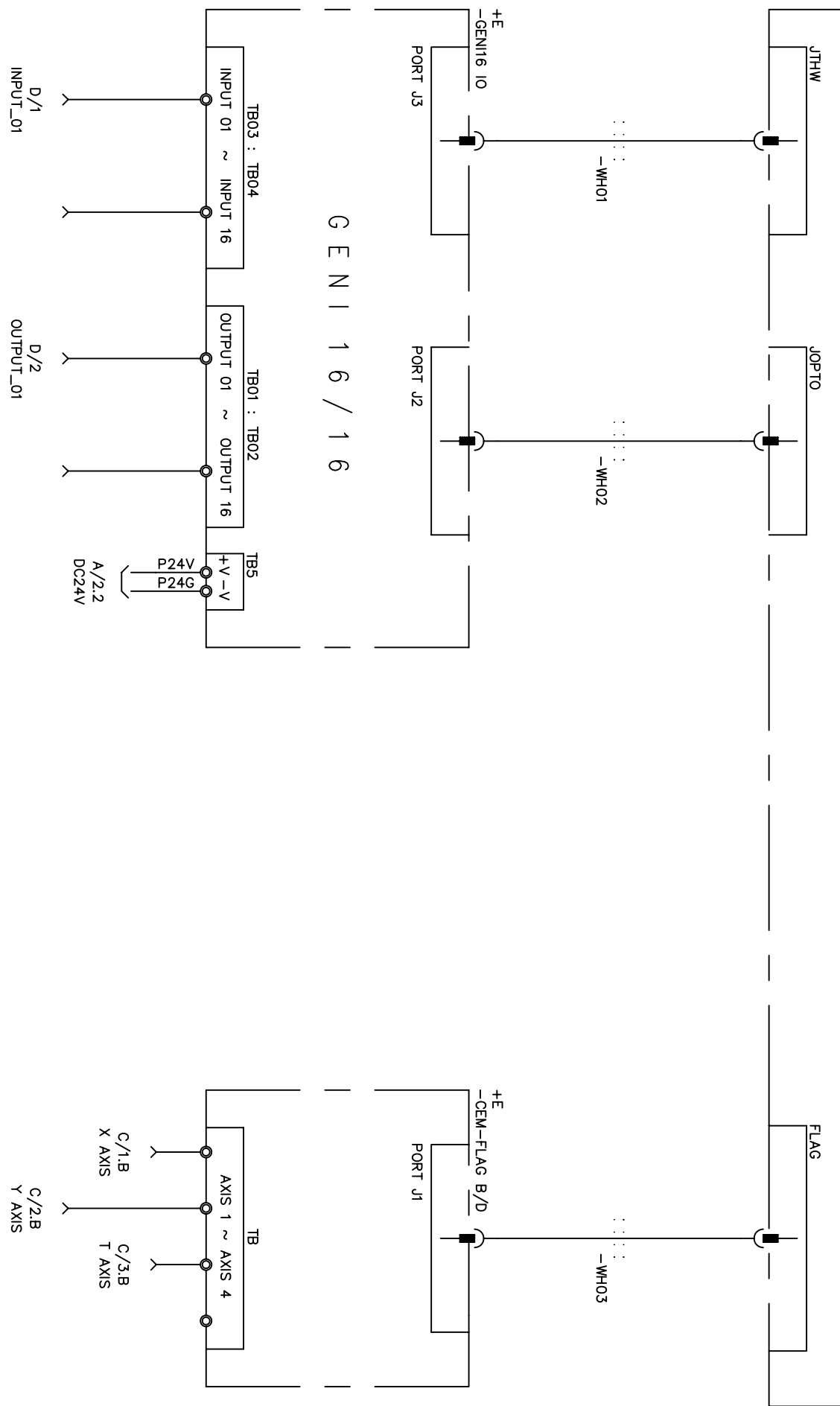
1) JOPTO

M1->Y:\$FFC4,0,1 ; Machine Output 1
M2->Y:\$FFC4,1,1 ; Machine Output 2
M3->Y:\$FFC4,2,1 ; Machine Output 3
M4->Y:\$FFC4,3,1 ; Machine Output 4
M5->Y:\$FFC4,4,1 ; Machine Output 5
M6->Y:\$FFC4,5,1 ; Machine Output 6
M7->Y:\$FFC4,6,1 ; Machine Output 7
M8->Y:\$FFC4,7,1 ; Machine Output 8
M9->Y:\$FFC4,0,8,U ; Machine Outputs 1-8 treated as byte
M11->Y:\$FFC3,0,1 ; Machine Input 1
M12->Y:\$FFC3,1,1 ; Machine Input 2
M13->Y:\$FFC3,2,1 ; Machine Input 3
M14->Y:\$FFC3,3,1 ; Machine Input 4
M15->Y:\$FFC3,4,1 ; Machine Input 5
M16->Y:\$FFC3,5,1 ; Machine Input 6
M17->Y:\$FFC3,6,1 ; Machine Input 7
M18->Y:\$FFC3,7,1 ; Machine Input 8
M19->Y:\$FFC3,0,8,U ; Machine Inputs 1-8 treated as byte

2)JTHW

M40->Y:\$FFC2,0,1 ; SEL0 Output
M41->Y:\$FFC2,1,1 ; SEL1 Output
M42->Y:\$FFC2,2,1 ; SEL2 Output
M43->Y:\$FFC2,3,1 ; SEL3 Output
M44->Y:\$FFC2,4,1 ; SEL4 Output
M45->Y:\$FFC2,5,1 ; SEL5 Output
M46->Y:\$FFC2,6,1 ; SEL6 Output
M47->Y:\$FFC2,7,1 ; SEL7 Output
M48->Y:\$FFC2,0,8,U ; SEL0-7 Outputs treated as a byte
M50->Y:\$FFC1,0,1 ; DAT0 Input
M51->Y:\$FFC1,1,1 ; DAT1 Input
M52->Y:\$FFC1,2,1 ; DAT2 Input
M53->Y:\$FFC1,3,1 ; DAT3 Input
M54->Y:\$FFC1,4,1 ; DAT4 Input
M55->Y:\$FFC1,5,1 ; DAT5 Input
M56->Y:\$FFC1,6,1 ; DAT6 Input
M57->Y:\$FFC1,7,1 ; DAT7 Input
M58->Y:\$FFC1,0,8,U ; DAT0-7 Inputs treated as a byte

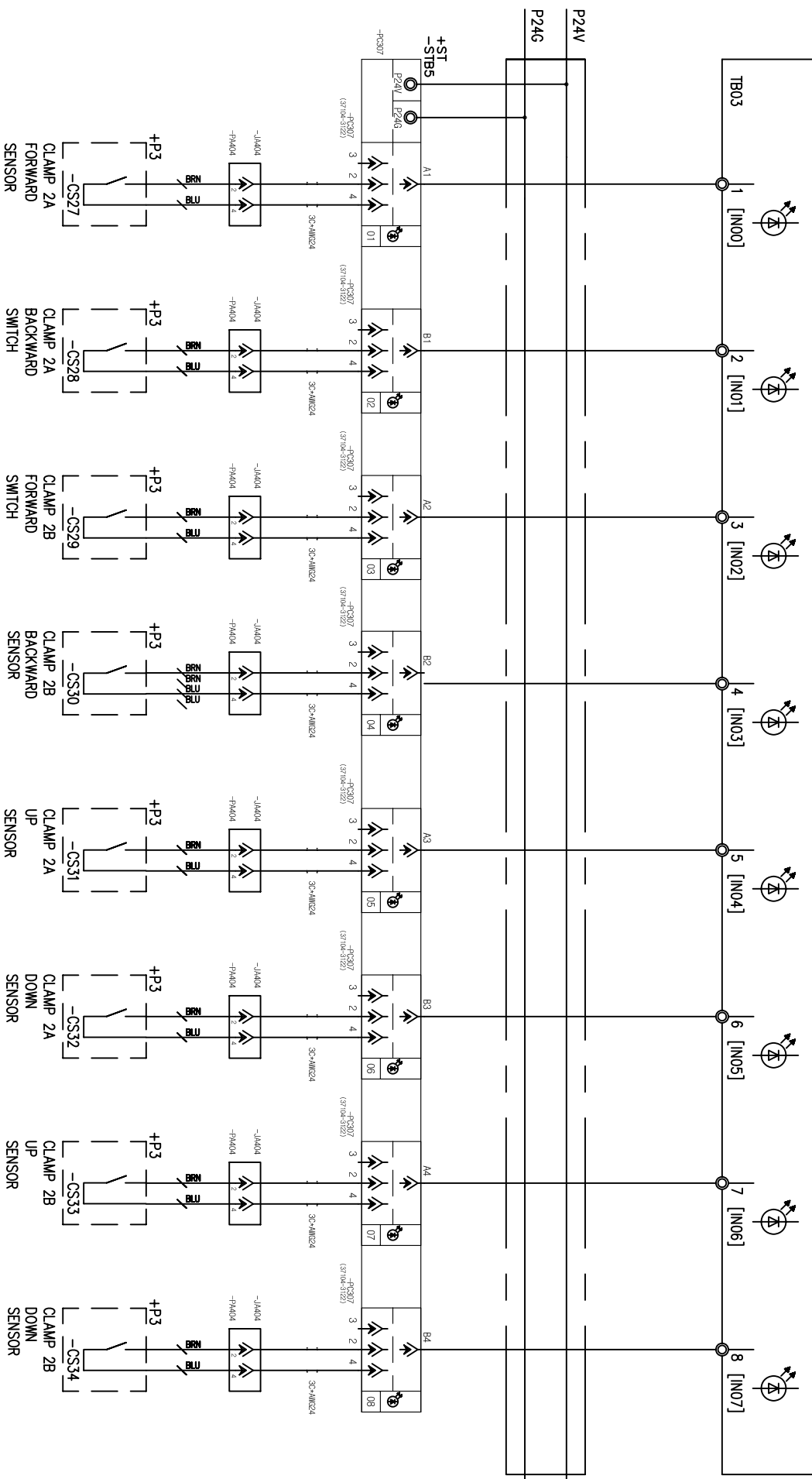
C E M - C L I P P E R 4 A X I S C O N T R O L L E R



G E N I 1 6 / 1 6

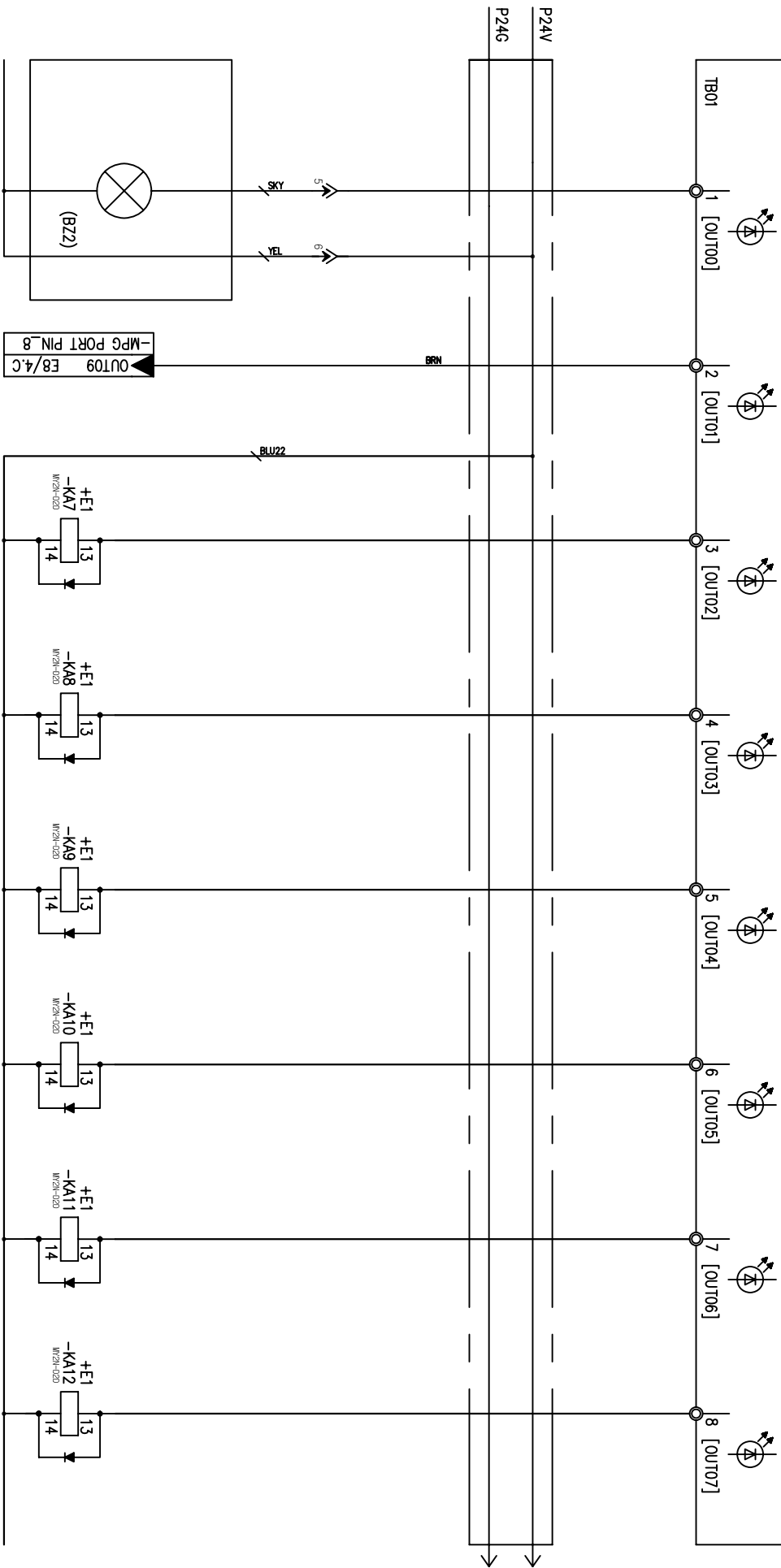
NO	REVISION	DATE	SIGN	REV	DATE	SIGN	REV	DATE	SIGN	REV	
1											
D		D		D		D		D		D	
F 091103		S 091103		A		P		A		S 091103	
D		D		D		D		D		D	
091103		091103		A		P		A		S 091103	
MODEL		MODEL		MODEL		MODEL		MODEL		MODEL	
GENI-16		GENI-16		GENI-16		GENI-16		GENI-16		GENI-16	
델타타우 코리아		델타타우 코리아		델타타우 코리아		델타타우 코리아		델타타우 코리아		델타타우 코리아	
Delta Tau Korea		Delta Tau Korea		Delta Tau Korea		Delta Tau Korea		Delta Tau Korea		Delta Tau Korea	
C		C		C		C		C		C	
MODEL		MODEL		MODEL		MODEL		MODEL		MODEL	
GENI-16		GENI-16		GENI-16		GENI-16		GENI-16		GENI-16	
TITLE		TITLE		TITLE		TITLE		TITLE		TITLE	
GENI 16절선 예제		GENI 16절선 예제		GENI 16절선 예제		GENI 16절선 예제		GENI 16절선 예제		GENI 16절선 예제	
DWG NO.		DWG NO.		DWG NO.		DWG NO.		DWG NO.		DWG NO.	
REF. ONLY		REF. ONLY		REF. ONLY		REF. ONLY		REF. ONLY		REF. ONLY	
GROUP		GROUP		GROUP		GROUP		GROUP		GROUP	
X		X		X		X		X		X	
SIGNATURE		SIGNATURE		SIGNATURE		SIGNATURE		SIGNATURE		SIGNATURE	
X		X		X		X		X		X	

GENI-16 INPUT PORT



NO		REVISION		DATE		SIGN		MODEL		GENI-16		TITLE		GENI 16결선 예제 (IN)		GROUP	
								D 김훈구		S 091103		C 김훈구		S 091103		D	
								F 091103		A		델타타우 코리아		Delta Tau Korea		DWG NO.	
								H		P		C N O D L		REF. ONLY		1	
1		2		3		4		5		6		7		8			

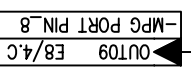
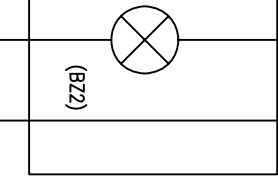
GENI-16 OUTPUT PORT



MACHIN ROOM FLUORESCENT LAMP	FLOATING VACUUM PUMP REMOTE ON	DUST COLLECTOR REMOTE ON	LASER CHILLER REMOTE ON	FRONT DOOR LOCK FREE	REAR 1 DOOR LOCK FREE
9 5 A4/3.D	9 5 A4/3.D	9 5 A4/3.D	9 5 A4/3.D	9 5 A4/3.D	9 5 A4/3.D
12 8 A4/3.D	12 8 A4/3.D	12 8 A4/3.D	12 8 A4/3.D	12 8 A4/3.D	12 8 A4/3.D

SIGNAL TOWER
BUZZER 1

MPG
STATUS LED



NO	REVISION	DATE	SIGN	MODEL	TITLE	GROUP
1				GENI-16	GENI 16발전 계계(OUT)	D
						2