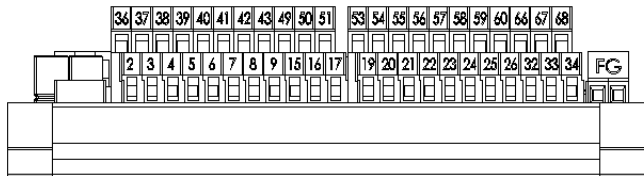
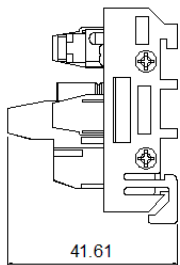
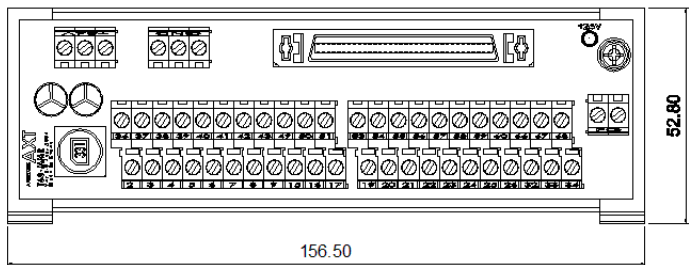
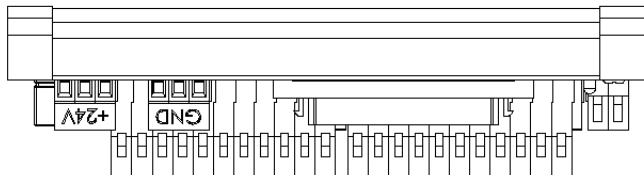
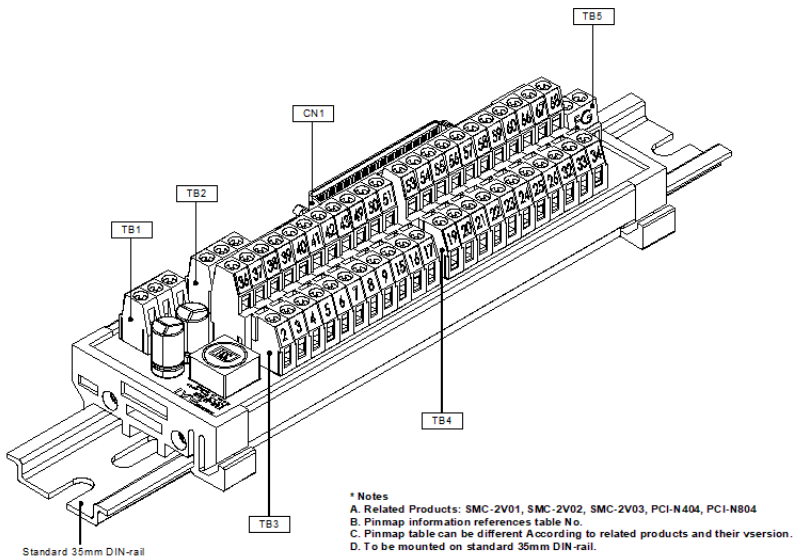


	2	3	4	5	6	7	8	9	10	11	12
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Assignment of 3Pin Terminal Blocks(TB1)					
Pin	Direction	Function	No.	Pin Name	Direction
1	-	External +24Vdc power	3	+24V	-
2	-	External +24Vdc power			
Assignment of 3Pin Terminal Blocks(TB2)					
Pin	Direction	Function	No.	Pin Name	Direction
1	-	External ground	3	GND	-
2	-	External ground			
Assignment of 22Pin Terminal Blocks(TB3)					
Pin	Direction	Function	No.	Pin Name	Direction
1	OUT	Pulse output signal(422+)	36	X_PULS-	OUT
2	OUT	Dir output signal(422+)	37	X_DIR-	OUT
3	OUT	Servo drive on signal	38	X_INPO	IN
4	IN	Servo alarm signal	39	X_ALMC	OUT
5	-	Logic ground	40	X_CLR	OUT
6	IN	Encoder A-phase Input (422+)	41	X_ECA-	IN
7	IN	Encoder B-phase Input (422+)	42	X_ECB-	IN
8	IN	Encoder Z-phase Input (422+)	43	X_E CZ-	IN
9	-	No connect	49	X_PELM	IN
10	IN	CCW limit emergency stop	50	X_ORG	IN
11	IN	Emergency stop	51	X_TRIG	OUT
Assignment of 22Pin Terminal Blocks(TB4)					
Pin	Direction	Function	No.	Pin Name	Direction
1	OUT	Pulse output signal(422+)	53	Y_PULS-	OUT
2	OUT	Dir output signal(422+)	54	Y_DIR-	OUT
3	OUT	Servo drive on signal	55	Y_INPO	IN
4	IN	Servo alarm signal	56	Y_ALMC	OUT
5	-	Logic ground	57	Y_CLR	OUT
6	IN	Encoder A-phase Input (422+)	58	Y_ECA-	IN
7	IN	Encoder B-phase Input (422+)	59	Y_ECB-	IN
8	IN	Encoder Z-phase Input (422+)	60	Y_E CZ-	IN
9	-	No connect	66	Y_PELM	IN
10	IN	Negative limit emergency stop	67	Y_ORG	IN
11	IN	Emergency stop	68	Y_TRIG	OUT
Assignment of 2Pin Terminal Blocks(TB7)					
Pin	Direction	Function	No.	Pin Name	Direction
1	-	Frame ground	2	FG	-

NO.	CODE	PART NUMBER	DESCRIPTION	QUANTITY	VENOR
1	0004-0001	PLD-01	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
2	0004-0002	PLD-02	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
3	0004-0003	PLD-03	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
4	0004-0004	PLD-04	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
5	0004-0005	PLD-05	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
6	0004-0006	PLD-06	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
7	0004-0007	PLD-07	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
8	0004-0008	PLD-08	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
9	0004-0009	PLD-09	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
10	0004-0010	PLD-10	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
11	0004-0011	PLD-11	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
12	0004-0012	PLD-12	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
13	0004-0013	PLD-13	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
14	0004-0014	PLD-14	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
15	0004-0015	PLD-15	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
16	0004-0016	PLD-16	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
17	0004-0017	PLD-17	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
18	0004-0018	PLD-18	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
19	0004-0019	PLD-19	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
20	0004-0020	PLD-20	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
21	0004-0021	PLD-21	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
22	0004-0022	PLD-22	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
23	0004-0023	PLD-23	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
24	0004-0024	PLD-24	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
25	0004-0025	PLD-25	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
26	0004-0026	PLD-26	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
27	0004-0027	PLD-27	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
28	0004-0028	PLD-28	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
29	0004-0029	PLD-29	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
30	0004-0030	PLD-30	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
31	0004-0031	PLD-31	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
32	0004-0032	PLD-32	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
33	0004-0033	PLD-33	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
34	0004-0034	PLD-34	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
35	0004-0035	PLD-35	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
36	0004-0036	PLD-36	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
37	0004-0037	PLD-37	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
38	0004-0038	PLD-38	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
39	0004-0039	PLD-39	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
40	0004-0040	PLD-40	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
41	0004-0041	PLD-41	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
42	0004-0042	PLD-42	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
43	0004-0043	PLD-43	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
44	0004-0044	PLD-44	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
45	0004-0045	PLD-45	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
46	0004-0046	PLD-46	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
47	0004-0047	PLD-47	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
48	0004-0048	PLD-48	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
49	0004-0049	PLD-49	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
50	0004-0050	PLD-50	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
51	0004-0051	PLD-51	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
52	0004-0052	PLD-52	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
53	0004-0053	PLD-53	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
54	0004-0054	PLD-54	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
55	0004-0055	PLD-55	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
56	0004-0056	PLD-56	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
57	0004-0057	PLD-57	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
58	0004-0058	PLD-58	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
59	0004-0059	PLD-59	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
60	0004-0060	PLD-60	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
61	0004-0061	PLD-61	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
62	0004-0062	PLD-62	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
63	0004-0063	PLD-63	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
64	0004-0064	PLD-64	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
65	0004-0065	PLD-65	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
66	0004-0066	PLD-66	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
67	0004-0067	PLD-67	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
68	0004-0068	PLD-68	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
69	0004-0069	PLD-69	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
70	0004-0070	PLD-70	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
71	0004-0071	PLD-71	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
72	0004-0072	PLD-72	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
73	0004-0073	PLD-73	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
74	0004-0074	PLD-74	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
75	0004-0075	PLD-75	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
76	0004-0076	PLD-76	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
77	0004-0077	PLD-77	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
78	0004-0078	PLD-78	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
79	0004-0079	PLD-79	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
80	0004-0080	PLD-80	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
81	0004-0081	PLD-81	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
82	0004-0082	PLD-82	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
83	0004-0083	PLD-83	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
84	0004-0084	PLD-84	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
85	0004-0085	PLD-85	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
86	0004-0086	PLD-86	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
87	0004-0087	PLD-87	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
88	0004-0088	PLD-88	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
89	0004-0089	PLD-89	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
90	0004-0090	PLD-90	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
91	0004-0091	PLD-91	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
92	0004-0092	PLD-92	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
93	0004-0093	PLD-93	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
94	0004-0094	PLD-94	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
95	0004-0095	PLD-95	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
96	0004-0096	PLD-96	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
97	0004-0097	PLD-97	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
98	0004-0098	PLD-98	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
99	0004-0099	PLD-99	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics
100	0004-0100	PLD-100	2P 24V Screw Type Pinhead 0.8mm	1 EA	Best Electronics

REVISION	DATE	DWG DATE
1	15 Jan 2008	
AXT AJINEXTEK CO., LTD.		
NAME		
T68-MMR v1.0		
MOTION AXES MINI TERMINAL BLOCK		
SCREW TYPE		
DRAWING NO		
AXT401-8-07-0018		
SCALE 1:1		
SHEET 1 OF 1		
REV 1.0		
A2		
SIZE		